



# SERVICE LETTER

No. 531

Piper Aircraft Corporation

Lock Haven, Pennsylvania, U.S.A.

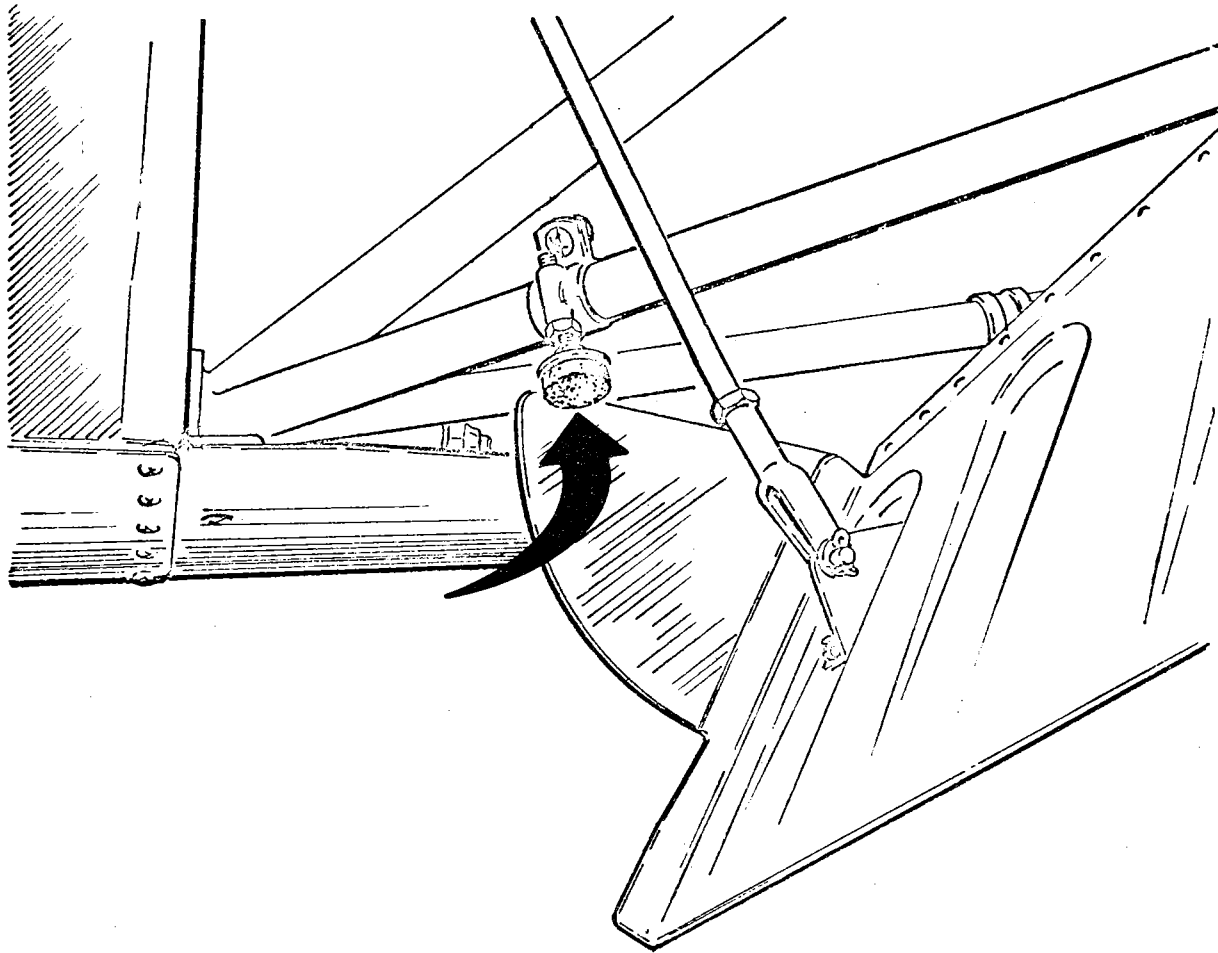
August 22, 1969

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<u>Subject:</u>	Cowl Flap Support Assembly
<u>Models Affected:</u>	PA-31 and PA-31-300 Navajo
<u>Serial Numbers Affected:</u>	31-2 to 31-442 incl.
<u>Compliance Time:</u>	Recommended within the next 100 hours of operation
<u>Purpose:</u>	<p>A few reports have been received advising of interference between the cowl flap end flanges and the engine mount due to misrigging or wear in the cowl flap mechanism.</p> <p>A support assembly, contained in Kit No. 760 330, is available and may easily be installed on the above referenced aircraft. The installation of this support assembly, in addition to correct cowl flap rigging procedures, will preclude chafing of the engine mount (see sketch on reverse side of this letter for general information).</p>
<u>Instructions:</u>	Contained in Kit No. 760 330, Cowl Flap Support Assembly Installation
<u>Material Required:</u>	One (1) each Kit No. 760 330, Cowl Flap Support Assembly Installation
<u>Availability of Parts:</u>	Piper Dealer
<u>Material Allowance:</u>	One (1) each Kit No. 760 330, Cowl Flap Support Assembly Installation; comply with Service Publication Compliance/Credit Request procedures.
<u>Labor Allowance:</u>	Not applicable
<u>Material Allowance Termination Date:</u>	May 31, 1970
<u>Disposition of Parts in Stock:</u>	Not applicable
<u>Disposition of Replaced Parts:</u>	Not applicable

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